

Grade	Ball Diameter Variation	Deviation From Spherical Form	Lead Diameter	Maximum Surface Roughness
等级	球直径变量	球形误差	批直径变动量	表面粗糙度
G5	0.13	0.13	0.25	0.014
G10	0.25	0.25	0.5	0.02
G16	0.4	0.4	0.8	0.025
G20	0.5	0.5	1	0.032
G24	0.6	0.6	1.2	0.04
G28	0.7	0.7	1.4	0.05
G40	1	1	2	0.06
G60	1.5	1.5	3	0.08
G100	2.5	2.5	5	0.1
G200	5	5	10	0.15
G500	12.5	12.5	25	-
G1000	25	25	50	-